

#Jenny



Finally I get this ebook, thanks for all these I can get now!

#Rio



Cool! I'am really happy

#Markus Jensen



I did not think that this would work, my best friend showed me this website, and it does! I get my most wanted eBook

#Hun Tsu



wtf this great ebook for free?!

#Che Salsa




My friends are so mad that they do not know how I have all the high quality ebook which they do not!

#Diego Butler



so many fake sites. this is the first one which worked! Many thanks


Technologies

TECHNICAL INFORMATION
ALODINE 5200
CONVERSION COATING PROCESS FOR ALUMINIUM

1. INTRODUCTION
Alodine 5200 treatment is a chromium free product and specifically formulated for coating aluminium and its alloys. Spray or immersion application may be used. The process provides an excellent base for organic finishes.

2. OPERATING SUMMARY

Chemical	Bath Preparation per 1000 litres
Alodine 5200	15 to 75 litres (configuration dependent)

Operation and Control (if feasible):

Concentration (parts)	35 to 15
Time (seconds)	5 to 30
pH	3.0 to 3.6
Temperature	20°C to 80°C

3. PROCESS
The complete process sequence normally consists of the following steps:

- Cleaning
- Water rinsing
- Treating with Alodine 5200 solution
- Water Rinsing (optional)
- Deionysis 200NC rinse (used for bare corrosion resistance)
- Water Rinsing
- Drying

4. MATERIALS
Alodine 5200 Make Up
Alodine 5200 Replenisher (optional)
Panco Neutralizer 710 (rinsing after treatment)
Pancodene 808 Dechlorator
Testing Reagents and Apparatus

Henkel Alodine 5200 7/15/14
Alodine 5200 7/15/14
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Kleinb. 1000 110
Alodine

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Alodine

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